

TEN YEAR GUARANTEE GREEN CAST®

Green Cast® sheets produced by Madreperla, are guaranteed for 10 years from the date of purchase, with regard to maintenance within the time limits established herein, light transmission values and elastic bending modulus.

The guarantee applies to transparent colourless and coloured transparent Greencast® sheets, according to the following:

Green Cast® transparent colourless

- Light transmission
- elastic bending modulus

light transmission measured according to standard ISO 13468 -1.

minimum value on delivery:
90 %

minimum value up to 5 years:
88 %

minimum value after 6 ÷ 10 years:
85 %

Elastic bending modulus measured according to standard ISO 178

minimum value on delivery:
3000 MPa

minimum value up to 5 years:
2800 MPa

minimum value after 6 ÷ 10 years:
2700 MPa

Green Cast® transparent coloured

- elastic bending modulus

Elastic bending modulus measured according to standard ISO 178

minimum value on delivery:
3000 MPa

minimum value up to 5 years:
2800 MPa

minimum value after 6 ÷ 10 years:
2700 MPa

The samples obtained for the tests must have clean, smooth surfaces and edges and with a thickness adequate for the standard used and in any case between 2 and 4 mm.

The guarantee is limited to substitution of the supplied material: any other costs (transformation, installation, control or others) are excluded

After checking the grounds of any complaint, Madreperla s.p.a shall substitute all or part of the supplied material according to the procedures reported in the following table, starting from the purchase date:

with 3 years	100% value of the material
3 < t < 5 years	75 % value of the material
6 < t < 8 years	60 % value of the material
9 < t < 10 years	30 % value of the material

The guarantee becomes operational from the date the sheets are delivered to the client.

The guarantee is not operational if

- the application envisages contact of the sheets with products which are aggressive for PMMA
- the sheets have been installed in polluting and corrosive environments
- the sheets have undergone post-machining procedures which are unsuitable for the material and not adequate for the application.

The client, in any case, must be aware of the information and instructions regarding the correct way to store the sheets and post-machining procedures.

The client may request the relevant documentation from our technical/commercial offices and from our representatives or authorised distributors.

Madreperla S.p.A