

TEN YEAR GUARANTEE SETACRYL® SHEETS

The Setacryl® sheets produced by Madreperla, are guaranteed for 10 years from the date of purchase, with regard to maintenance within the time limits established herein, light transmission values and elastic bending modulus.

The guarantee applies to transparent colourless and coloured transparent Setacryl sheets, according to the following:

Setacryl transparent colourless	Setacryl transparent coloured
<ul style="list-style-type: none"> - Light transmission - elastic bending modulus 	<ul style="list-style-type: none"> - elastic bending modulus
light transmission measured according to standard ISO 13468 -1.	Elastic bending modulus measured according to standard ISO 178
minimum value on delivery: 90 %	minimum value on delivery: 3000 MPa
minimum value up to 5 years: 88 %	minimum value up to 5 years: 2800 MPa
minimum value after 6 ÷ 10 years: 85 %	minimum value after 6 ÷ 10 years: 2700 MPa
Elastic bending modulus measured according to standard ISO 178	
minimum value on delivery: 3000 MPa	
minimum value up to 5 years: 2800 MPa	
minimum value after 6 ÷ 10 years: 2700 MPa	

The samples obtained for the tests must have clean, smooth surfaces and edges and with a thickness adequate for the standard used and in any case between 2 and 4 mm.

The guarantee is limited to substitution of the supplied material: any other costs (transformation, installation, control or others) are excluded

After checking the grounds of any complaint, Madreperla S.p.A shall substitute all or part of the supplied material according to the procedures reported in the following table, starting from the purchase date:

with 3 years	100% value of the material
3 < t < 5 years	75 % value of the material
6 < t < 8 years	60 % value of the material
9 < t < 10 years	30 % value of the material

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The guarantee becomes operational from the date the sheets are delivered to the client.

The guarantee is not operational if

- the application envisages contact of the sheets with products which are aggressive for PMMA
- the sheets have been installed in polluting and corrosive environments
- the sheets have undergone post-machining procedures which are unsuitable for the material and not adequate for the application.

The client, in any case, must be aware of the information and instructions regarding the correct way to store the sheets and post-machining procedures.

The client may request the relevant documentation from our technical/commercial offices and from our representatives or authorised distributors.

Madreperla S.p.A